# The path to Net Zero travels right through





## Who is this guy and what does he do?



Mark Eatherton **Executive Director Radiant Professionals Alliance** www.radiantpros.org Author (Contractor Magazine, P&M Magazine, numerous other trade magazines) Instructor (RPA) Has been doing hydronics and radiant for nearly 40 years. Former expert witness. Former adjunct college professor.



# Learning Objectives

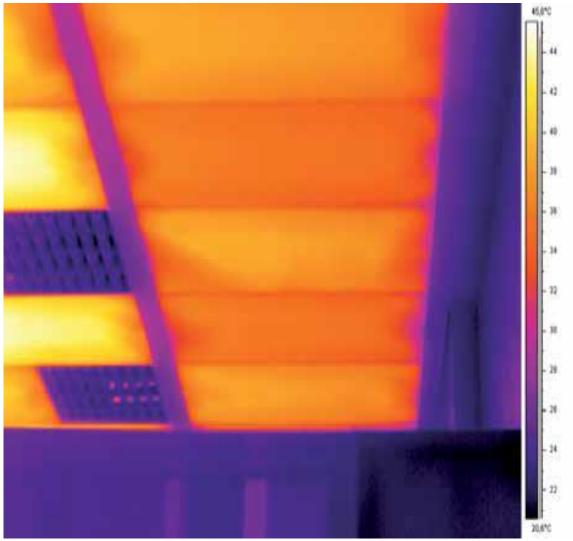
Upon completion of this program, attendees will be better able to:

- Describe how hydronic based radiant systems work and operate.
- List the benefits of utilizing non floor radiant systems for heating and cooling.
- Identify the major components of a hydronic based radiant heating or cooling system.
- Identify the appropriate materials and components to be used in the system.
- Ensure hydronic radiant systems are designed correctly and efficiently to achieve a net zero capability.

#### What is Radiant Heating?

 A process by which energy leaves the surface of an object or body and travels omni-directionally to the surface of another cooler object or body in Mother Natures efforts to balance out all things thermal.







 Standing next to a dark brick wall in the evening that had been exposed to sunshine.



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- Sitting in front of a camp fire on a clear starlit night.



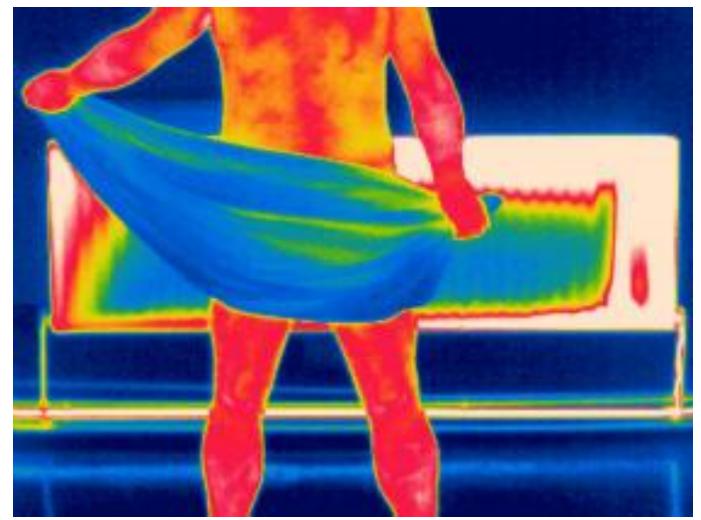
- Standing next to a dark brick wall in the evening that had been exposed to sunshine.
- Sitting in front of a camp fire on a clear starlit night.
- Walking into a radiantly heated home out of the cold.



- Mean (average) radiant temperature
- Ambient air temperature
- Relative humidity
- Noise



#### **Mean Radiant Temperature**





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- You are not too hot.
- You are not too cold.
- You are not over humidified.
- You are not under humidified.
- You are not hearing the delivery system in the back ground.
- Simply stated, if all of the above conditions are TRUE, then you are comfortable.



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## What is radiant cooling ?

 A process by which energy leaves the surface of a warm body and travels to the surface of another cooler object, again in Mother Natures effort to balance out all things thermal.





Image courtesy Messanna Cooling Solutions



- Sitting outside on summer night with high ambient air temperatures, but clear cloudless sky.
- Walking down the frozen produce isle at the local grocery store and feeling the coolness coming from the glass reach in freezers
- Walking into a hockey arena when air temperature is 70 degrees F.



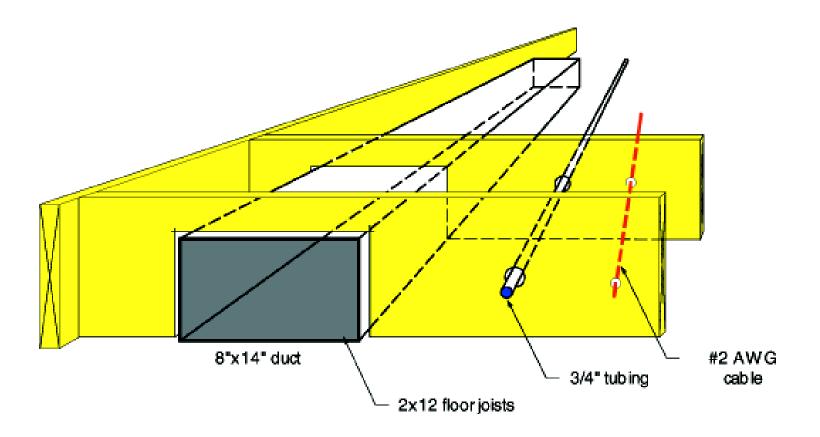
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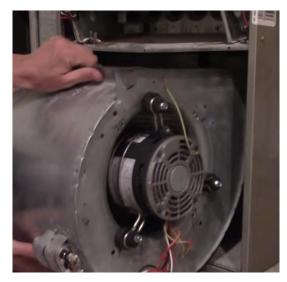
### **Energy Transport Capacity**





#### Parasitic Energy Consumption







3,000 watts/hour

# 500 to 650 watts/hour

25 watts (average)



#### Thermal Energy Capacity for Common Fluids

Air

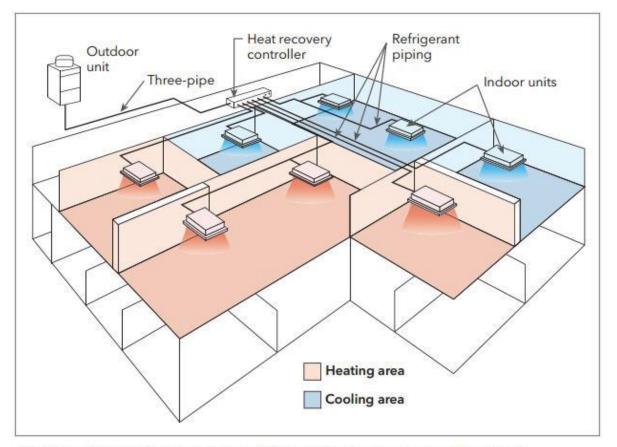
Water

.018 BTU's/cubic foot per degree F difference 62.4 BTU's/cubic foot per degree F difference

Result: Water carries <u>3,400 times</u> as much energy as air does for the same volume and temperature differential...



# Typical VRF distribution



Variable refrigerant flow systems can deliver cooling to some zones and heating to others, with no reheat needed (an air-source system is shown here).



#### **Radiant Ceiling Panel Distribution**

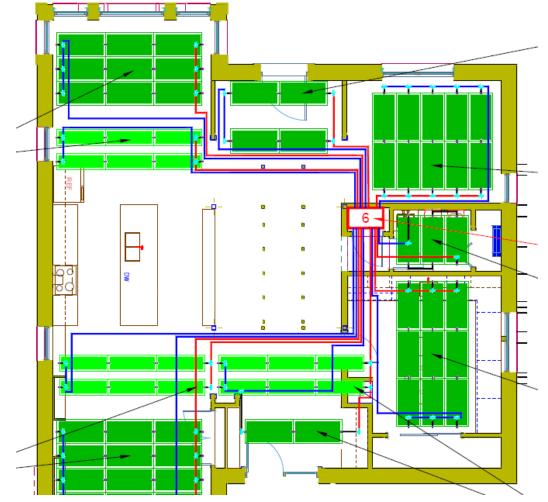
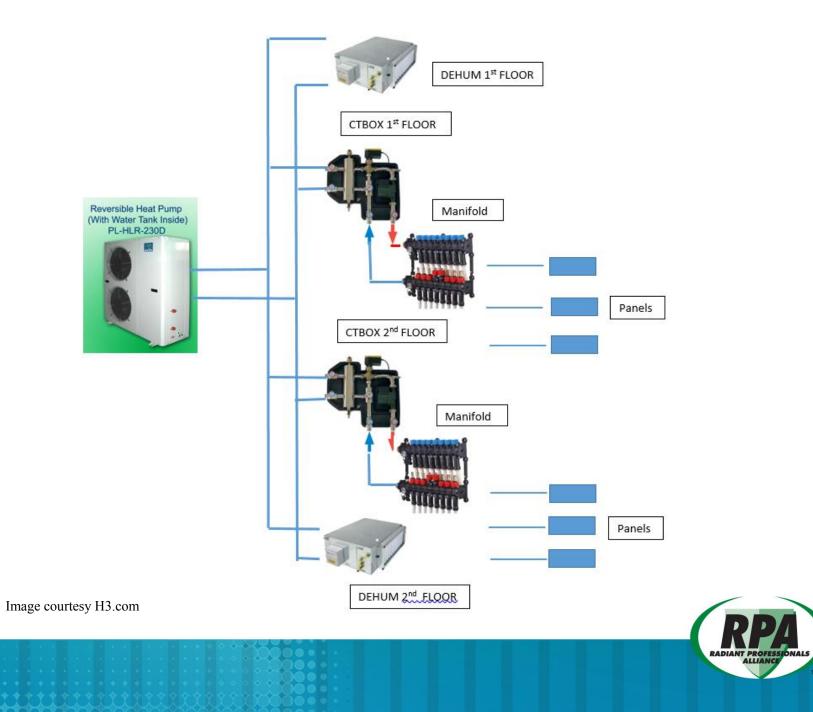


Image courtesy H3.com



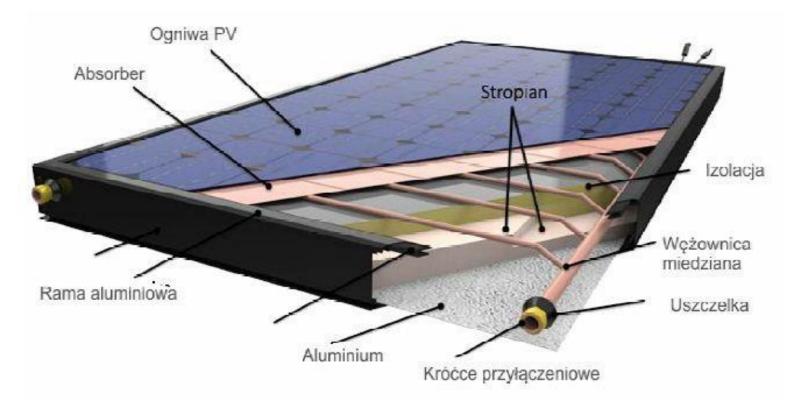


• Solar Thermal





Solar PV/Thermal





Ground Source Heat Pump





• Thermal Battery Storage systems.

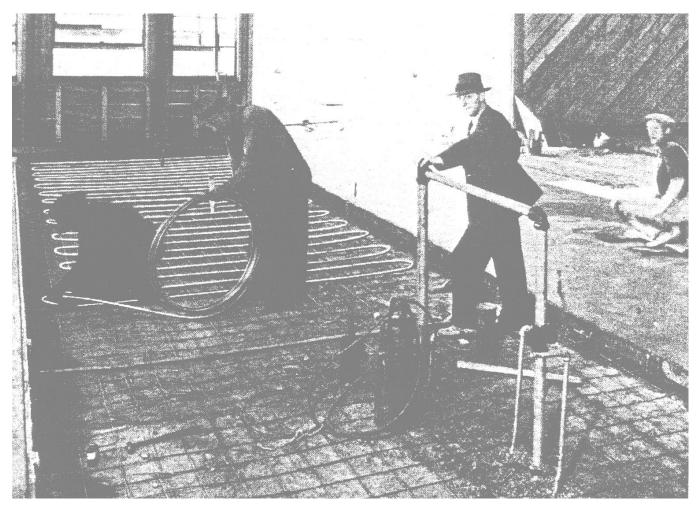




 Simply stated, hydronics is completely compatible with every alternative energy known to mankind, including those that haven't been invented yet...



#### How long has hydronics and radiant been around?





### **History of Radiant Panel Heating**

- Roman bath houses
- 1907 first use of iron pipe in England
- Frank Lloyd Wright radiant pioneer
- 1940's copper and steel pipe systems
- 1960"s PEX developed in Europe
- 2015 Saw a 10% increase in the sales of PEX tubing over 2014, and still climbing...



#### **Advantages of Radiant Panel Heating**

- Improves comfort by increasing average surface temperature
- Allows comfort at lower (or higher) air temperatures
- Provides an almost ideal match to human thermal comfort requirements
- Reduces room temperature stratification and mechanically induced exfiltration



#### **Advantages of Radiant Panel Heating**

- Many systems are out of sight
- Easily zoned
- Creates gentle room air circulation
- Easily routed through buildings
- Systems with high thermal mass can respond quickly to increased loads when necessary



### **Advantages of Radiant Panel Heating**

- Systems with low thermal mass release heat almost instantly
- Heated floors dry quickly
- Resistant to physical damage
- Can operate with virtually no noise
- Adaptable to almost any heat source and fuel
- Reduces energy consumption



#### Case Study Slab-On-Grade House







#### Embedding Tubing in Concrete Slab







#### Water Heater as Heat Source





### Piping Schematic for Case Study # 1

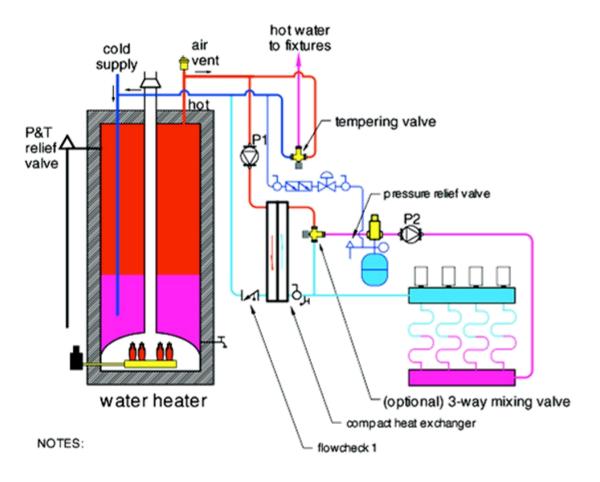


Fig. 4-51



# Case Study # 2 Radiant Wall application





#### Radiant walls prior to insulation





#### Radiant walls after insulation





### Radiant walls (high mass)





#### Radiant walls (low mass)



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Image courtesy Robert Bean















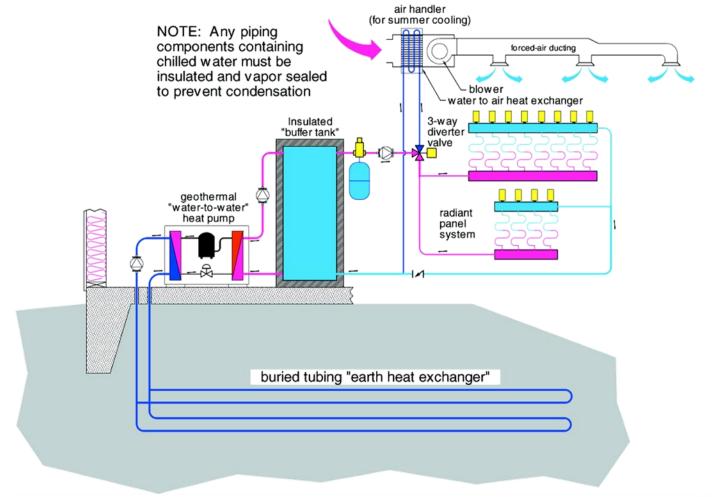




Image courtesy Ahhm Radiant



### **Piping Schematic**





#### Case Study Electric Cable Heated Foyer



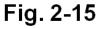




#### Foyer Tile Warmed by Electric Cable







#### Electric Cable on Wood Subfloor



Fig. 2-16



#### Wiring Schematic

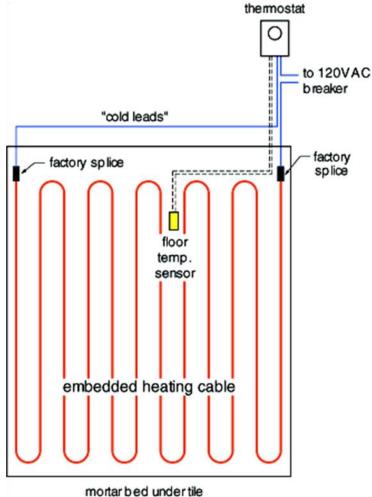
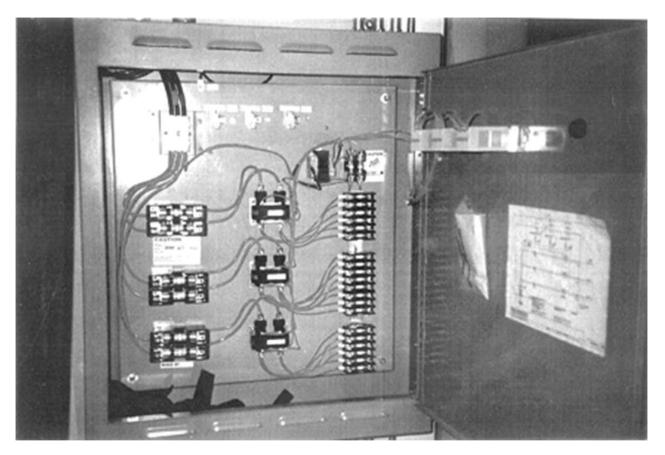


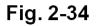
Fig. 2-17

REPA RADIANT PROFESSIONALS ALLIANCE

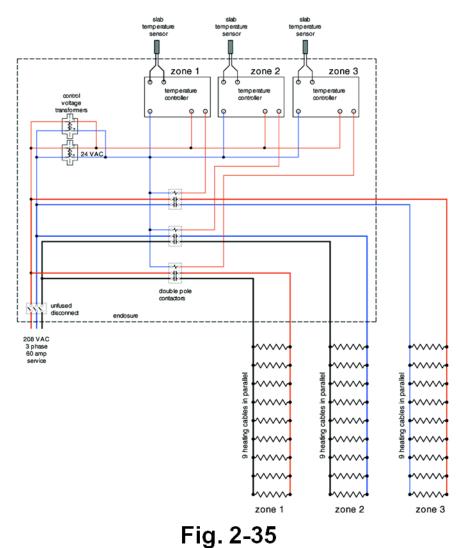
# Enclosure for Temperature Controllers and Contactors







#### Wiring Schematic



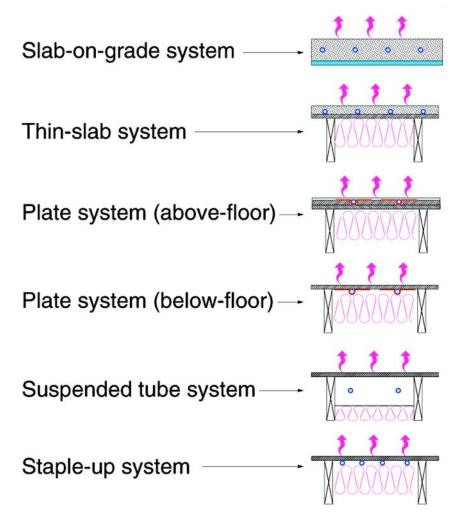
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#### SAMPLE HYDRONIC RADIANT PANELS

Hydronic Radiant Panel Systems



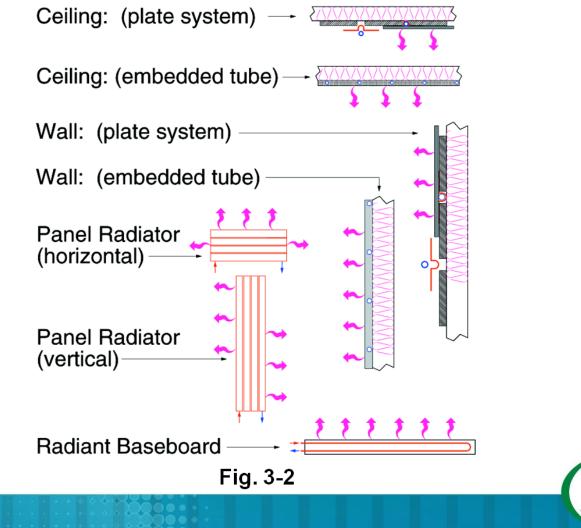
#### Hydronic Radiant Floor Panels







# Hydronic Radiant Wall and Ceiling Panels



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#### Slab-on-Grade System

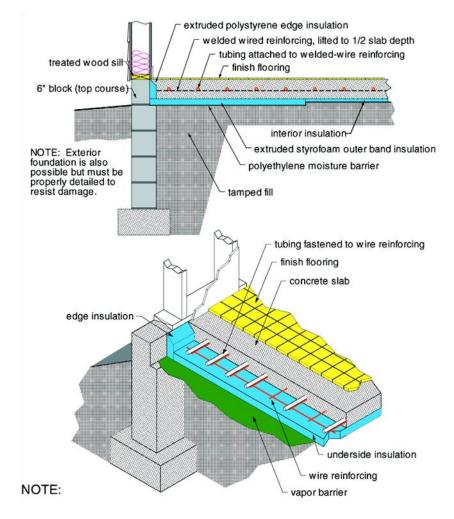
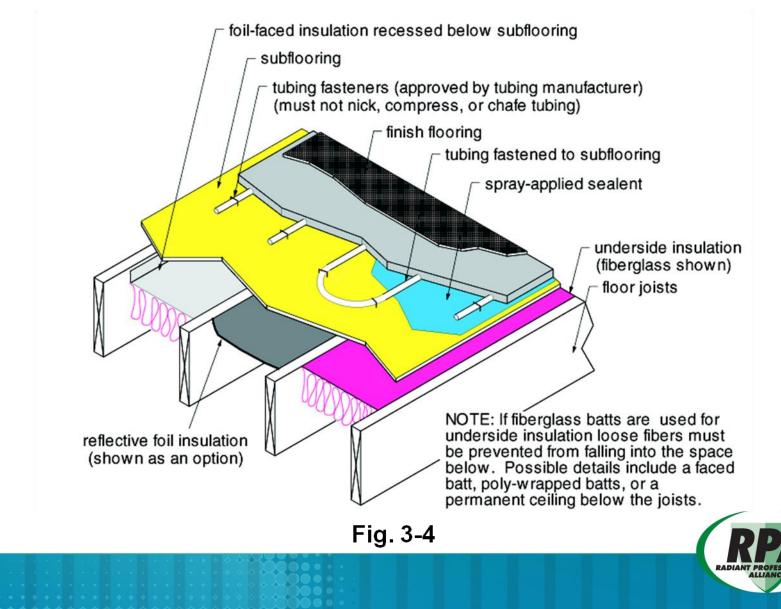


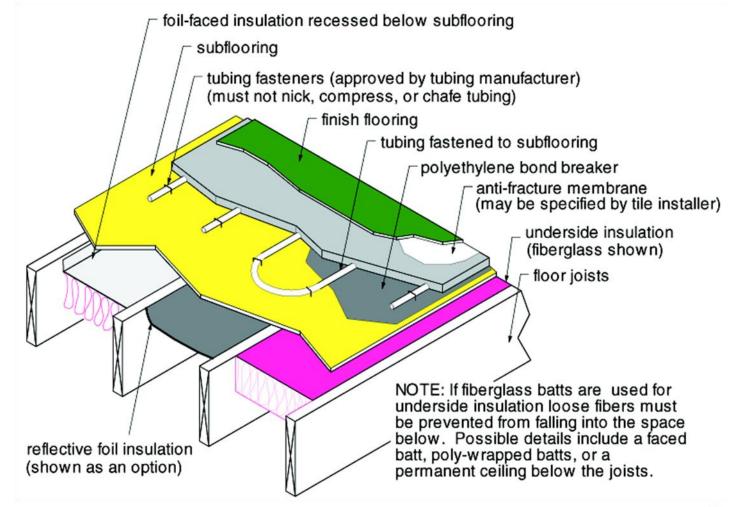


Fig. 3-3

### Gypsum Thin-Slab



#### **Concrete Thin-Slab**





#### **Above Floor Plate System**

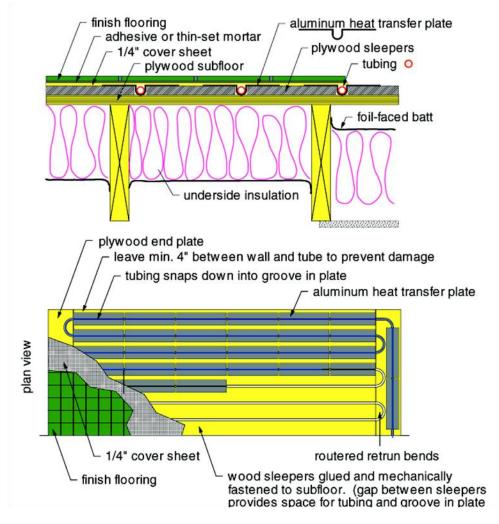


Fig. 3-7



#### **Below Floor Plate System**

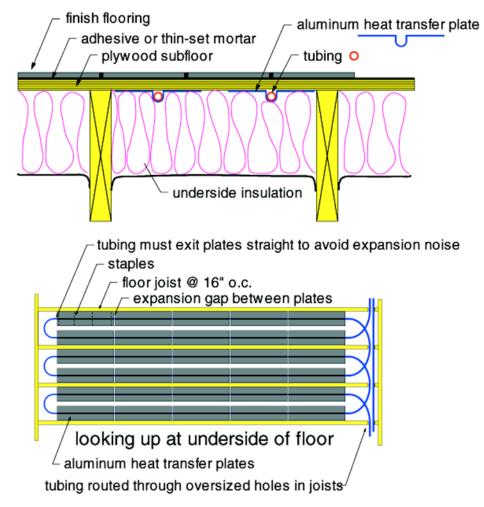
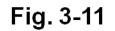


Fig. 3-8



### Engineered Subfloor

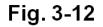






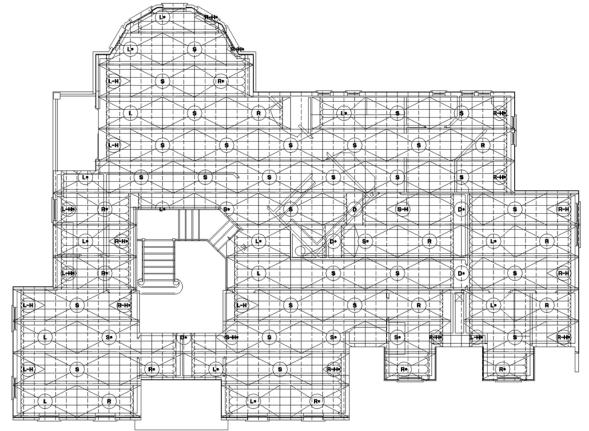
# Installation of an Engineered Subfloor System

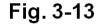






# CAD Layout of an Engineered Subfloor System

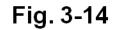






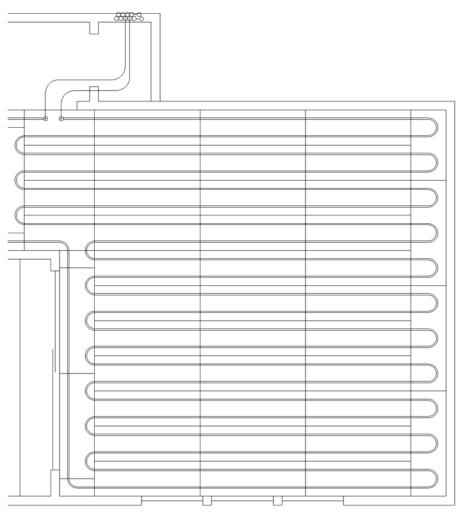
#### Modular Board System



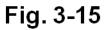




# CAD Layout of Modular Board System







# **Characteristics of Radiant Ceilings**

- Can operate at higher temperatures than floors
- Not affected by floor coverings and furniture
- Most respond faster than floors
- Will warm the floor as well as objects in the room below
- Take up less vertical space
- Add very little weight
- Induce very little air circulation



# **Radiant Ceiling Plate System**

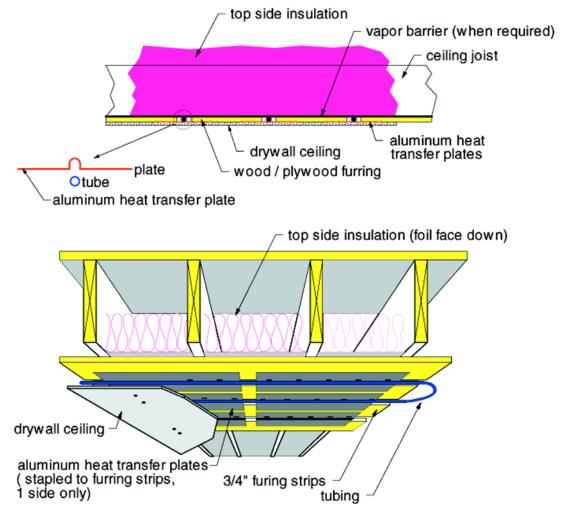


Fig. 3-16



# **Ceiling Panels for T-Bar Ceilings**

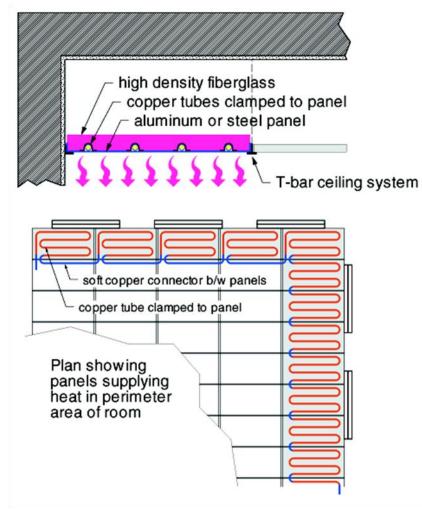


Fig. 3-17



#### **Radiant Plate Wall System**

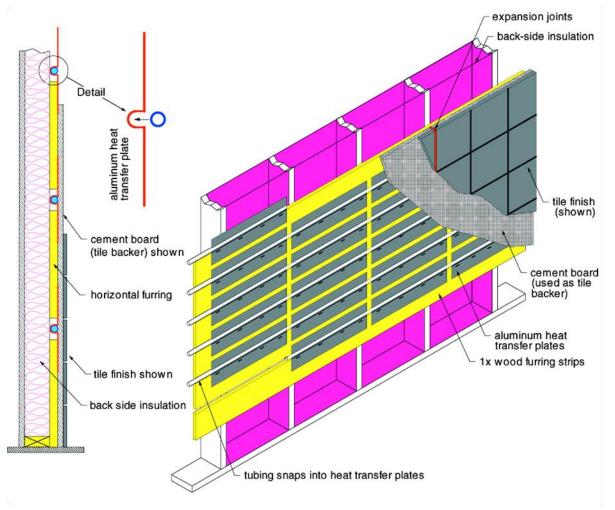


Fig. 3-18



# Heat Source Options

- Gas- and Oil-Fired Boilers
  - Condensing and non-condensing
- Hydronic heat pumps (air and ground source)
- Water heaters
- Combination water heaters
- Other sources

– Solar, solid fuel, thermal storage, etc.



#### Gas- and Oil-Fired Boiler Options





#### Heat Pumps





#### Water to Water

Air to Water



# **Buffer Tank in Heat Pump System**

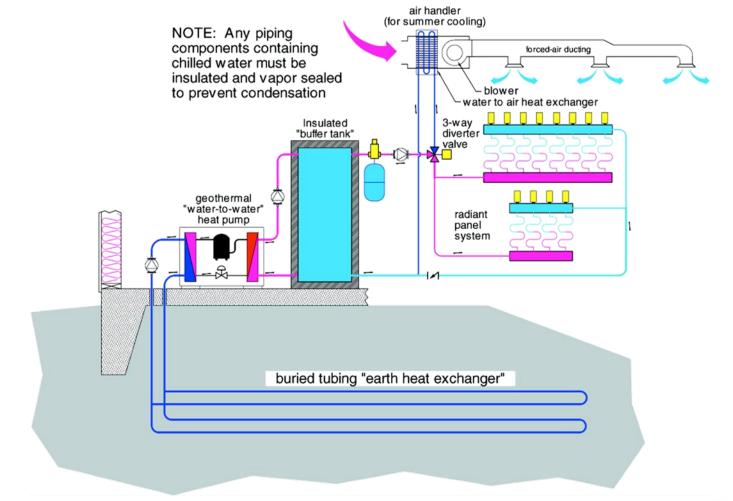


Fig. 4-50



# Combination System with Heat Exchanger

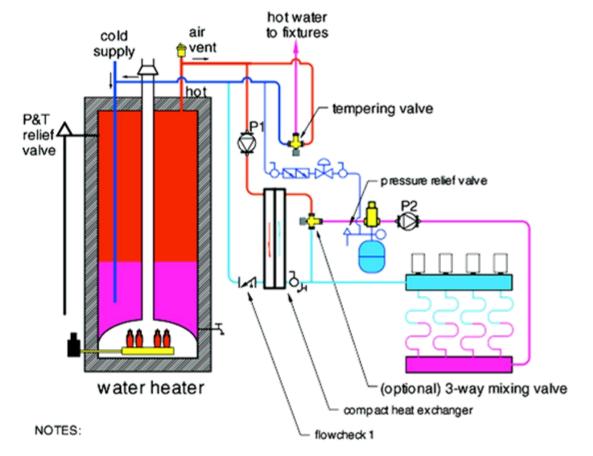


Fig. 4-51



# Ventilation and Cooling Options

- Exhaust fan
- Heat recovery ventilator
- Energy Recovery Ventilator
- DOAS units
- Evaporative coolers
- High-velocity systems
- Conventional air-conditioning
- Radiant cooling
- Hybrid solutions



#### Variable-Speed Fan





## Heat or Energy Recovery Ventilator

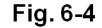


Image courtesy Bryant Heating and Cooling Systems



# High-Velocity Air-Conditioning System







# Managing the consumers expectations

• Warm floor concept versus radiant comfort...



#### Toasty warm feet concept





# Managing the consumers expectations

 Beware of high efficiency homes and floor temperatures



# Managing the consumers expectations

• Where are "warm floors" best utilized?



### Bathroom floor warming. A MUST have





# Managing the consumers expectations

Can a radiant floor work better than a radiant wall/ceiling?



# Floor .... Ceiling ..... Or Wall ?

SURFACE	CEILING	FLOOR	WALL
Contact with people	NO	YES	YES
Response in <b>less than 30</b> min.*	YES	NO	YES
Response in <b>more than 3</b> hours	NO	YES	NO
Furniture limit	NO	YES	YES
Heating	GOOD	EXCELLENT	GOOD
Cooling	EXCELLENT	POOR	GOOD
Certified performance	YES	NO	YES

\*Coupled with 5/8" drywall or metal panel



Image courtesy Ahhm Radiant

# Managing the consumers expectations

• What about the production of condensation?



#### Condensation requires *complete* environmental control





# Managing the consumers expectations

What about fresh air ventilation (open window policy)



# OK, maybe not THAT drastic....





# Speaking of windows...









# Managing the consumers expectations

• Is radiant cooling a proven technology?

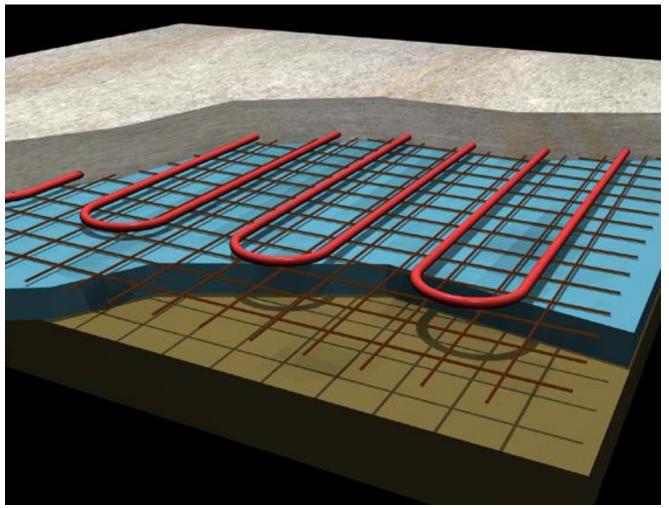


# Suvarnabhumi International Airport (Bangkok, Thailand),





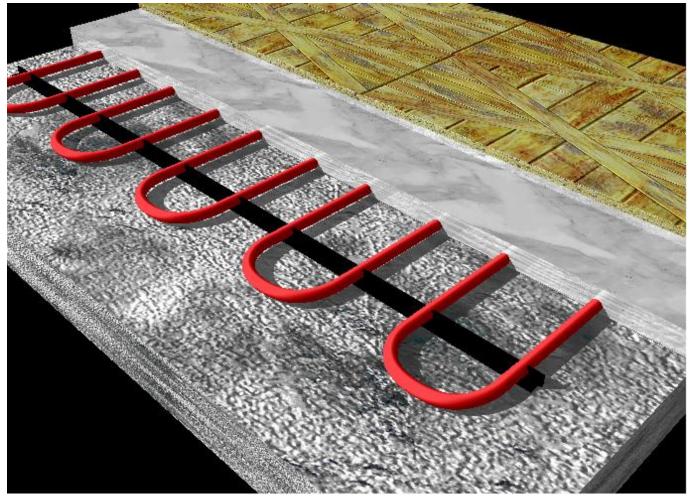
## Hydronic Slab-on-Grade







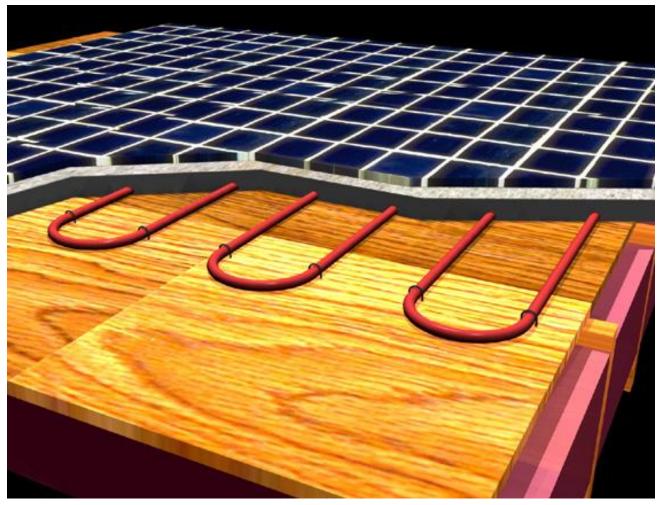
# Hydronic Topping Slab



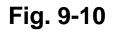




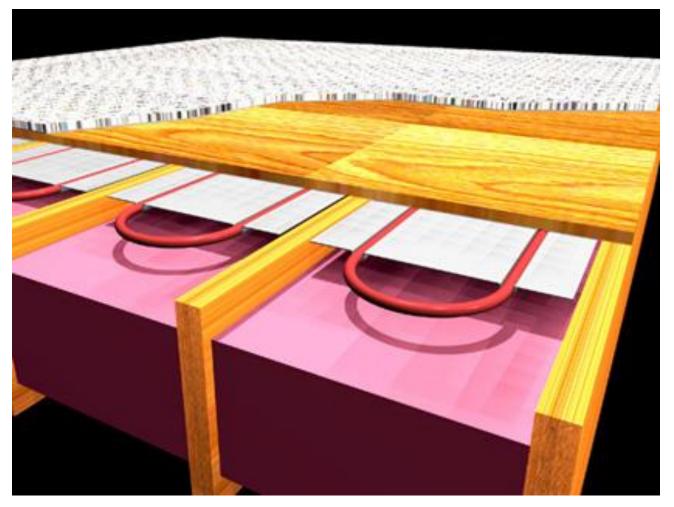
#### Thin-Slab on Subfloor



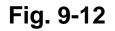




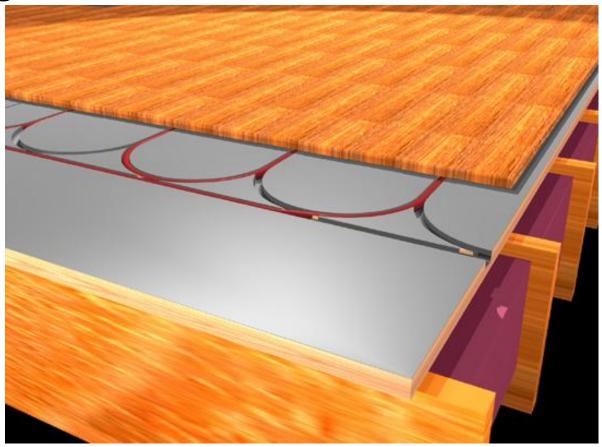
#### With Plates Below Subfloor



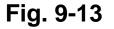




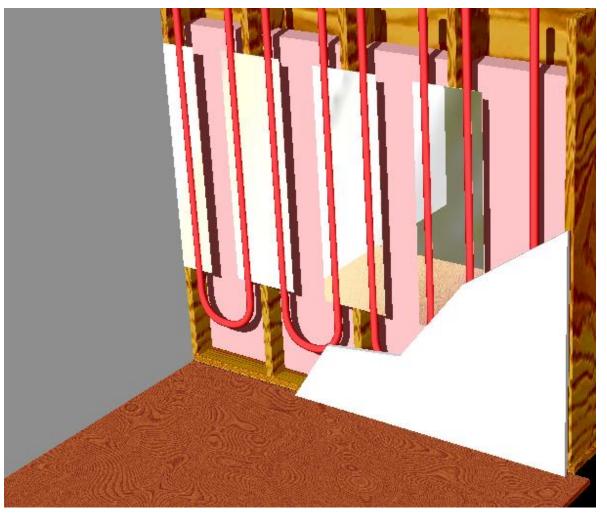
# Engineered Subfloor with Metal and Tubing Grooves



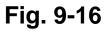




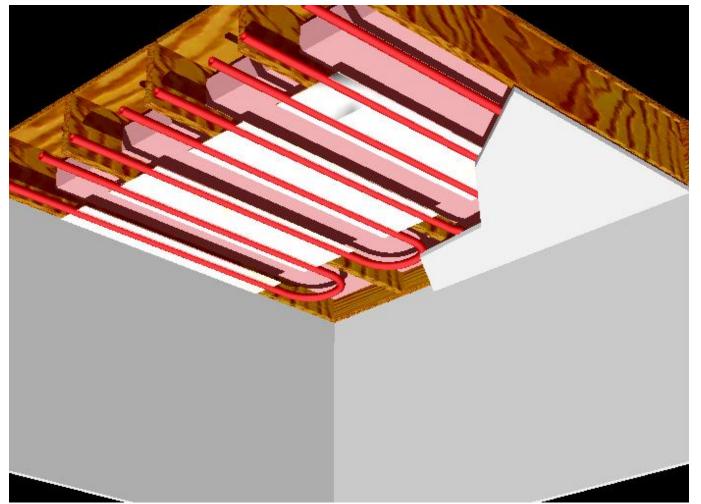
#### **Radiant Wall with Plates**





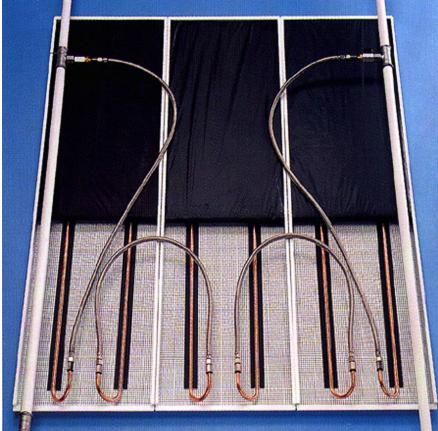


#### **Radiant Ceiling with Plates**

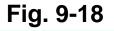




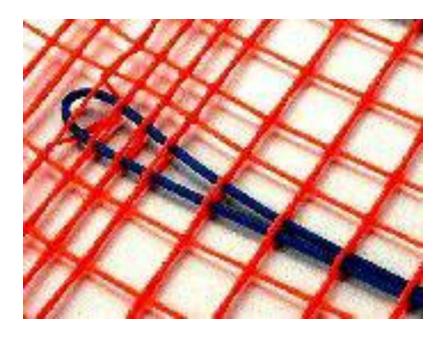
# Modular Ceiling Radiant Heating and Cooling

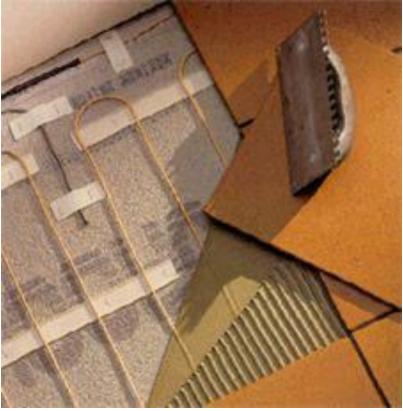


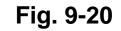
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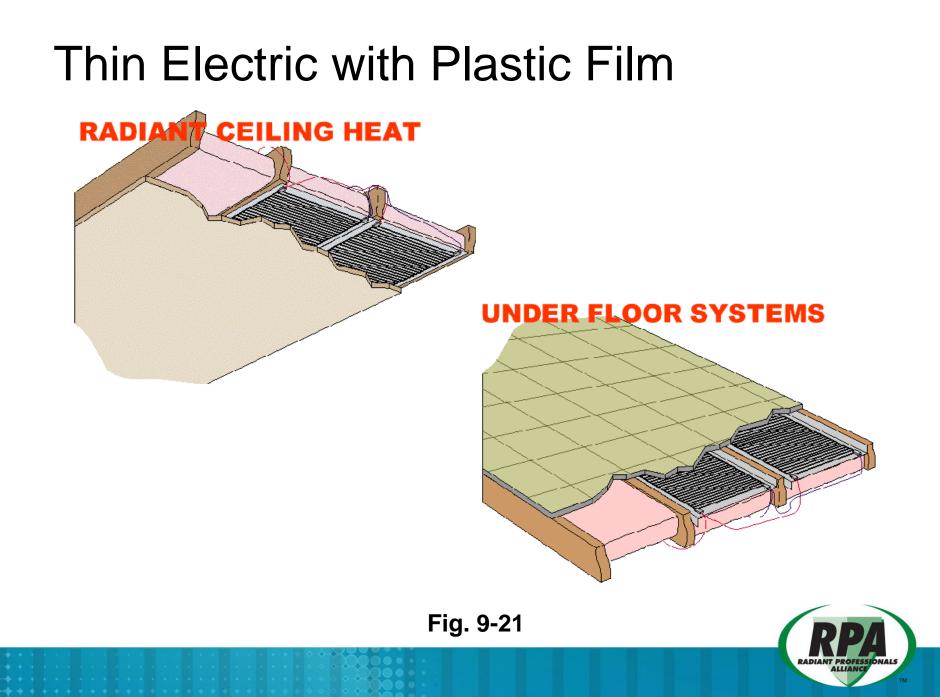
#### **Embedded Electric Cable and Mat**









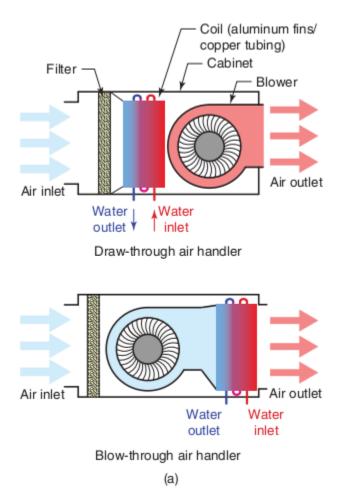


#### Non radiant (convective) hydronic systems





#### Non radiant (convective) hydronic systems



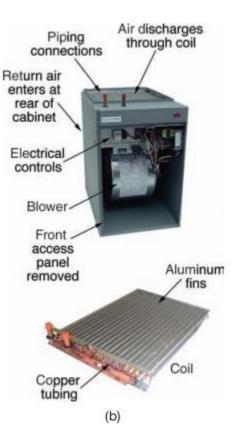
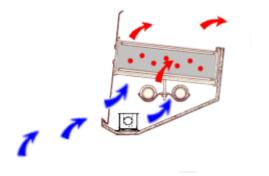
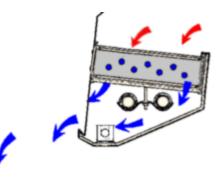




Image courtesy Modern Hydronic Heating v3.0

## Non radiant (natural convective) hydronic systems





Valance Ceiling in heating mode

Valance Ceiling in cooling mode

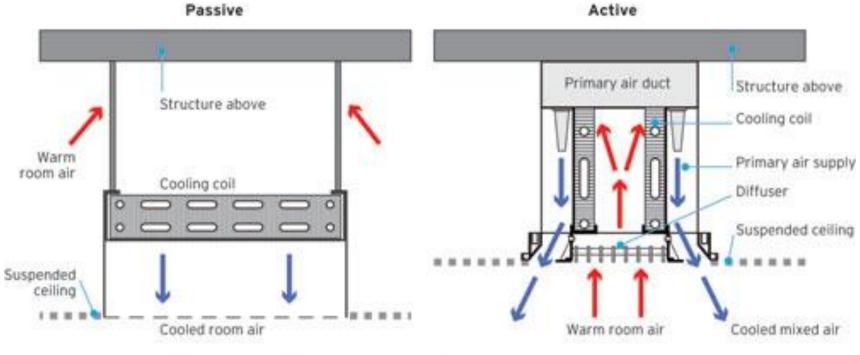


#### Non radiant (natural convective) hydronic systems





## Non radiant (natural and forced convective) hydronic systems



ACTIVE AND PASSIVE CHILLED BEAMS IN COOLING MODE



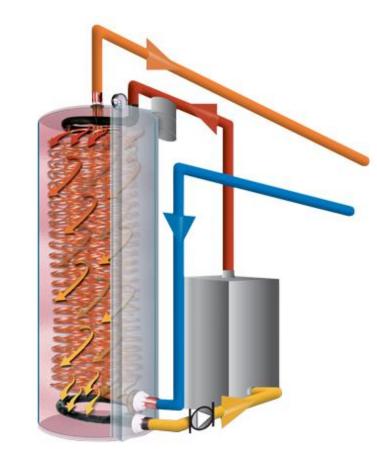
## Non radiant (forced convective) hydronic systems





#### Handling the DHW needs.







• Total showers per hour (assume 4 people, 2 adults, 2 children)



 At 2 GPM flow rate, with 110 degree F draw, and an 8 minute shower duration per person, = 64 GPH at a 100 degree F rise = 53,312 btuH demand.



 Fire power needed = 53,312 divided by appliance efficiency (assume 92%) = 57,947 btuH input.



 Storage needed is based on estimated hourly demand, divided by .8 (assume 80% draw before dilution and mixing).



 32 gallon base load divided by .8 = 40 gallons of storage required.



 If large soaking tub is present, take filled volume and divide by .8 to calculated required storage tank volume. i.e. 80 gallon soaking tub divided by .8 = 100 gallon tank. DO NOT compound unless there is zero diversity in loads.



Bottom line, at 5 btuH per square foot, DHW heater is capable of carrying a substantial (53,000 divided by 5 = 10,600 square feet) space heating load.



• On demand.



• Push button, wired or wireless



• Motion detector, wired and wireless



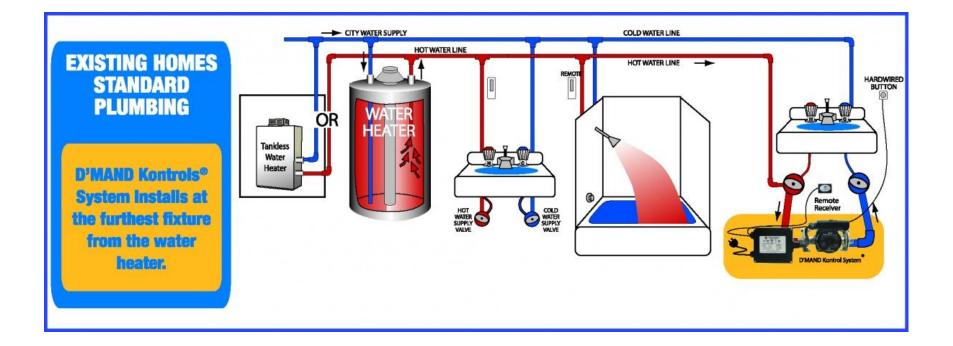
• Remote circulator or located in mechanical room



• Dedicated circ return line versus using cold water line to return to source.



#### DHW circ return diagram



#### Image courtesy gothotwater, com



#### **DHW Circulation Return Needs**

- Code requirements
- Mechanical Methodologies
- Control logics
  - Circulators
  - Control valves
  - Control logics



Image Courtesy of Taco Comfort Solutions

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### **DHW Circulation Return Needs**

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- Code requirements
- Methodologies
- Control logics
  - Circulators
  - Control valves
  - Control logics



Image Courtesy of Taco Comfort Solutions

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### **DHW Circulation Return Needs**

- Code requirements
- Methodologies
- Control logics
  - Circulators
  - Control valves
  - Control logics



Image Courtesy of Taco Comfort Solutions

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### Copyright © 2016

#### Waste Heat Recovery

- Drain/Waste Heat Recovery System
  - Types
    - Static



Image Courtesy of Swing Green, Inc



# Thank You to EEBA for the opportunity to share information!



#### **Got questions** ???



## <u>Thank you EEBA and</u> <u>EEBA attendees</u>



#### **CONTACT INFORMATION**

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